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100.00

Sulfate Free Moisturizing Body Wash—MBW V10

Trade Name		INCI Name	Function	Wt%
1.	Deionised Water	Aqua	Diluent	Q.S.
2.	Methocel® HPMC	Hydroxy Propyl Methyl Cellulose	Rheology modifier	0.7
3.	TI GrnSurf™ CI	Aqua, Sodium cocoyl Isethionate,	Surfactant System	27.5
	(Paradigm Science/TC	Cetyl Beta-ine, lauryl betaine blend	·	
	USA)			
4.	TegoSoft® PC	Polyglyceryl –3 caprate	Super fatting agent	0.3
5.	TI NAtSurf™ BW	Aqua, Decyl glucoside, sodium	Surfactant System	32.5
	(Paradigm Science/TC	myristoyl sar-cosinate, cocoami-		
	USA)	dopropyl hydroxysul-taine, sodium		
		cocoyl		
6.	Glycerin	Glycerin	Humectant	3.0
7.	Zenicone® IX (Paradigm	PEG-8 Dimethicone, PEG-8	Film former & foam enhancer	1.0
	Science/TC USA)	Ricinoleate		
8.	ESSACHEM® O	Octododecyl Olivate	Feel modifier	1.0
	(Paradigm Science/TC			
	USA)			
9.	ESSACHEM® SOW	Stearyl Olivate	Feel modifier	1.2
	(Paradigm Science/TC			
	USA)			
10.	Olive oil	Olea Europaea fruit oil	Moisturising	5.0
11.	Myristic Acid	Myristic acid	Emulsifier	3.5
12.	Lactic Acid	Lactic Acid	pH adjustor	0.5
13.	Fragrance	Aroma	Fragrance	1.0

## Procedure:

Total

**PHASE 1**: Charge a suitable vessel with water. Slowly add in material # 2 while mixing. Heat to 63°C. **PHASE 2**: Charge main vessel with materials 3,4,5,6 and 7. Mix until homogenous. Heat to 63°C.

PHASE 3: In a 3rd vessel add in mate-rials 8, 9 10, 11. Add heat until waxes are melted.

**PHASE 4:** Add phase 1 to phase 2. Mix until homogenous at 63C. Add phase 3 into main vessel. Increase mixing speed until completely homogenized. Remove from heat. Add in 12 and 13 and continue to mix while cooling.

## **Product Specifications:**

PH: 5.0 -6.0

Viscosity: 5000 cPs - 9000cPs

Color: White, creamy

## Formula courtesy of



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